AMENDMENT UNDER 37 C.F.R. § 1.111 U.S. Appln. No. 09/781,278

## **AMENDMENTS TO THE SPECIFICATION**

## Page 10, paragraph [0013]:

From the point of view to restrain luminance unevenness or color shading to obtain a liquid-crystal display device low in display unevenness, it is preferable to use the transparent film, as described above, having an average in-plane retardation of not larger than 40 nm. That is, when the transparent film 11 is made to have a small retardation as illustrated in Fig. 2, and linearly polarized light enters the transparent film 11 through a polarizer 31 or 34, or the like, the polarized state of the light can be kept satisfactory advantageously to prevention of prevent the display quality from being deteriorated. Incidentally, an ordinary film such as a polyester film exhibits a retardation of about 2000 nm. However, when linearly polarized light enters such a film having a large retardation through a polarizer, or the like, the film is influenced by the retardation so that the film may be rainbow-colored due to the color change in accordance with the incidence angle and the reflection angle, or so that the polarized state of light may be changed to make transmission efficiency or exit efficiency be lowered. As a result, display unevenness such as luminance unevenness and color shading occurs easily. From the point of view to prevent display unevenness, it is preferable that the average in-plane retardation of the transparent film is not larger than 30 nm, particularly not larger than 20 nm, more particularly not larger than 10 nm, and it is more preferable that the retardation varies in positions of the transparent film as less little as possible.

## Page 32, paragraph [0048]:

AMENDMENT UNDER 37 C.F.R. § 1.111 U.S. Appln. No. 09/781,278

post-addition method in which the reflection layer is added to the cover film bonded to the surface where the groove structure is formed. Alternatively, the reflection layer may be provided in the cover film before the cover film is bonded to the surface where the groove structure is formed. As shown in Figs. 1A and 1B, the light diffusing type reflection layer 16 may be covered with a protective film 17 for the purpose of protection of the light diffusing type reflection layer 16. The protective layer can be formed by a suitable method such as a film bonding method, a coating method using resin coating, or the like.